

Date: Monday, 11/6/2006 2:39:24 PM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 29332	
Estimate Number : 10725	
P.O. Number : <i>N/A</i>	Part Number : D2652
This Issue : 11/6/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2652 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 29227	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 11/27/2006 Qty: 400 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev'd 02.06.13 Now machined in house. NG	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0500	303 Round Bar 0.500"
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Comment: Qty.: 0.0578 f(s)/Unit Total: 23.1000 f(s)

Material: 303 ss .500" Round Bar

(M303R0500) *[Signature]*

Batch: *M101926 2 bars 20'*

*S.F. 06/11/16*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA250 & Dwg D2652

2-Deburr

*S.F. 06/11/16*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*DJP / SC 06.11.18 400*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*SD 06.11.18 400*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 54*

*[Signature]*

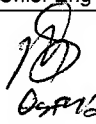
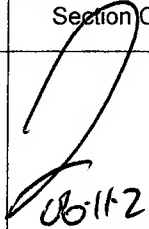

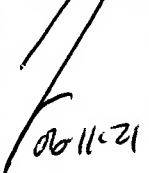
*200*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/11/21

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/11/21	1	Used 304 instead of 303 - acceptable per attached email New employee.		Ensure employee verifies the material required is correct. Material (304) is acceptable. See E-mail.	J.F. 06/11/21	 06/11/21	 06/11/21	 06/11/21

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29332

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



400

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 06.11.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

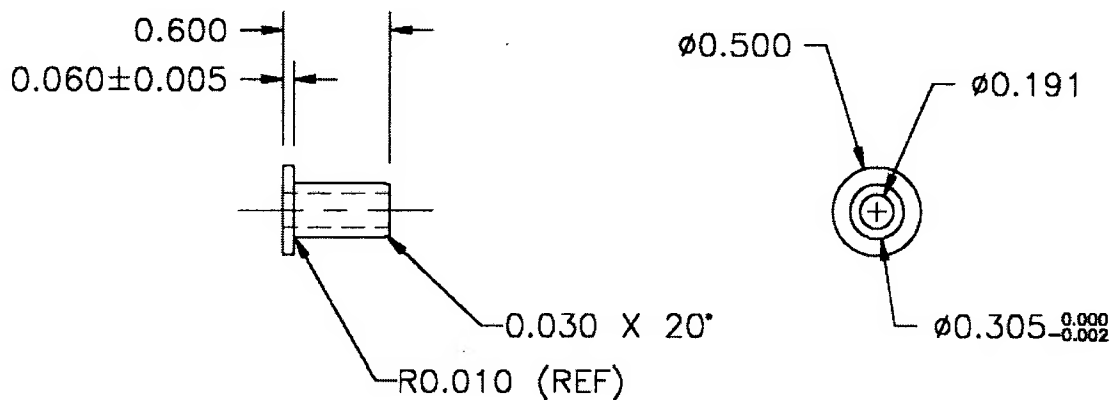
NOTE: Date & initial all entries





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED  
97/04/25 DS



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

NOTED COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER



**L Lacelle**

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**From:** David Shepherd [dshepherd@dartaero.com]  
**Sent:** November 21, 2006 9:57 AM  
**To:** 'L Lacelle'; 'S Shahbazian'  
**Cc:** 'Jason Murdoch'  
**Subject:** RE: D2652

As long as the parts turned OK, these parts are acceptable.

David

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**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Tuesday, November 21, 2006 6:58 AM  
**To:** \*David Shepherd (\*David Shepherd); S Shahbazian  
**Cc:** Jason Murdoch  
**Subject:** D2652

Hi David,  
One of the new guys made D2652's out of 304 round bar instead of 303 round bar....are these acceptable ?  
LL

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No virus found in this incoming message.  
Checked by AVG Free Edition.  
Version: 7.1.409 / Virus Database: 268.14.10/541 - Release Date: 11/20/2006

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No virus found in this outgoing message.  
Checked by AVG Free Edition.  
Version: 7.1.409 / Virus Database: 268.14.10/541 - Release Date: 11/20/2006

21/11/2006